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浙江润立智能科技有限公司
ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD
浙江润力机械有限公司
ZHEJIANG RUNLI MACHINERY CO., LTD

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手机网站



公众号



手机网站

ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD

RUNLI MACHINERY

润立机械

SINCE
2011

致力于专业的整体包装解决方案



浙江润立智能科技有限公司

欢迎来到润立 身边包装机方案专家
Welcome to Runli packaging machine solution experts



Company Profile

公司介绍

浙江润立智能科技有限公司（原温州润立机械有限公司，成立于2011年）座落于浙江东南沿海历史文化名城，素有“东南小邹鲁”之称。著名的“温州模式”发源地—温州，这里有中国最大的包装机械生产基地，其产品遍布全球。强大的信息源和客户群为我们的创新和发展提供了宝贵依据。

本公司是专业从事包装机械、食品包装机械、制药包装机械集研发、生产、销售、服务为一体。并通过了CE认证、ISO9001:2015、ISO14001:2015、ISO45001:2018、IATF16949:2016体系认证，获得了多项发明专利，2018年获得国家高新技术企业荣誉证书。经过十多年的技术创新与实践，目前针对不同的市场与行业已经逐步开发出集智能自动化为一体的全自动给袋式充填包装机系列：产品有全自动预制菜（料理包）真空包装机、酱腌菜真空包装机、豆制品真空包装机、蛋制品真空包装机、肉制品真空包装机、全自动秤重量包装机、全自动液酱体包装机、全自动粉末包装机、全自动坚果炒货包装机，全自动每日坚果包装机，全自动袋中袋包装机，全自动M袋包装机等系列。产品畅销全国，并远销并出口至欧洲、美国、东南亚、中东、俄罗斯、澳大利亚、韩国、菲律宾、马来西亚、印度、泰国、新加坡、越南等几十个国家和地区。

公司以追求全体润立伙伴们物心双幸福的同时，为科技产业发展和进步作出贡献为使命！以成就客户，幸福员工，树知名品牌，创共享价值为愿景；未来润立人将在“技术、品质、管理、服务与文化”等五大领域继续深化，以卓越的品质与良好的市场信誉，迎接客户的考察！创共享价值！

成就客户，幸福员工，树知名品牌，创共享价值。

Achieve customers, happy employees, establish well-known brands, and create shared value.

Zhejiang Runli Intelligent Technology Co., Ltd. (formerly Wenzhou Runli Machinery Co., Ltd., established in 2011) is located in a historic and cultural city along the southeast coast of Zhejiang, known as the "Southeast Small Zoulu". The famous birthplace of the "Wenzhou Model" - Wenzhou, which has the largest packaging machinery production base in China and its products spread all over the world. The powerful information source and customer base provide valuable basis for our innovation and development.

Our company specializes in research and development, production, sales, and service of packaging machinery, food packaging machinery, and pharmaceutical packaging machinery. And has passed CE certification, ISO9001:2015, ISO14001:2015, ISO45001:2018, IATF16949:2016 system certification, obtained multiple invention patents, and obtained the National High tech Enterprise Honor Certificate in 2018. After more than ten years of technological innovation and practice, a series of fully automatic bag filling and packaging machines that integrate intelligent automation have been gradually developed for different markets and industries. The products include fully automatic prefabricated vegetable (cooking bag) vacuum packaging machines, pickled vegetable vacuum packaging machines, bean product vacuum packaging machines, egg product vacuum packaging machines, meat product vacuum packaging machines, and automatic weighing and quantitative packaging machines Full automatic liquid sauce packaging machine, full automatic powder packaging machine, full automatic nut stir frying packaging machine, full automatic daily nut packaging machine, full automatic bag in bag packaging machine, full automatic M bag packaging machine and other series. The products are best-selling nationwide and exported to dozens of countries and regions such as Europe, the United States, Southeast Asia, the Middle East, Russia, Australia, South Korea, the Philippines, Malaysia, India, Thailand, Singapore, Vietnam, etc.

The company's mission is to pursue the material and spiritual happiness of all Runli partners while making contributions to the development of the technology industry and social progress! Our vision is to achieve customers, happy employees, establish well-known brands, and create shared value; In the future, Runli people will continue to deepen their efforts in the five major fields of "technology, quality, management, service, and culture". With excellent product quality and good market reputation, they will welcome customers' inspection and create shared value!

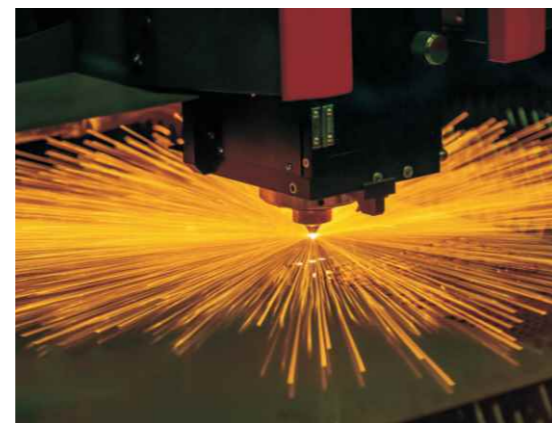
Forge Ahead The R&d Team

锐意进取的
研发团队



创新是一种超越常规，超越自我思想释放与智慧拓展，提供新颖独特的创意实施，来为顾客和社会创造价值。

Innovation is a form of transcending convention, releasing one's own thoughts and expanding wisdom, providing innovative and unique creative implementation to create value for customers and society.



Excellent Quality Management Mode

优良的质量管理模式

规模化的生产

彰显企业品牌

思考于未来的包装
创新永不止步

Thinking about future packaging trends
Innovation never stops

先进的设备取代了传统的加工工艺，并采用先进的计算机辅助设计等先进的应用技术，确保了零部件加工的科学工艺，保障设备经久耐用。

Advanced equipment replaces the traditional processing machinery, and uses advanced computer-aided design and other advanced application technology to ensure the scientific technology of parts processing and ensure the durability of the equipment.

数智赋能，创新未来
Empowering Digital Intelligence
and Innovating the Future

Development Course

发展历程

从2011年一路走来
From 2011

致力于共同成长的合作伙伴，
共同迈向成功

Committed To Common Growth Partners,
Common Success.

2012

研发出给袋式包装机新系列
开创给袋式包装机的新时代

2014

开发研制智能型
全自动给袋包装机，
并获得多项科技成果
和多项专利

2016

公司坚持发扬创新，
满足市场需求，
研发给袋真空包装机

2018

开发研制高速给袋式包装机和
高速全自动真空包装机
并获得多项发明专利

不忘初心，坚持与日俱进，
被评为浙江省高成长科技型企业，
同年获得国家高新技术企业

2020

疫情时期，全力开发多项新产品，
同年成功研发出
全自动每日坚果连体袋包装机

2022

成功研发
出制袋给袋一体包装机，
M袋给袋式包装机，
平推式给袋式包装机，
新型自动投包机

2023

公司升级成
浙江润立智能科技有限公司，
同时通过ISO9001:2015、
ISO14001:2015、
ISO45001:2018、
IATF16949:2016体系认证，
并获得了多项发明专利
与实用新型专利。

2011

成立瑞安市润力机械有限公司
生产普通型给袋式包装机

2013

公司主导产品
通过欧盟CE认证

2015

公司紧跟时代步伐，不断创新，
通过浙江科技(创新)型企业认证

2017

锐意进取，通过ISO9001:2015
质量管理体系认证
并成功推出全自动真空包装机

2019

扩大生产，公司升级成
温州润立机械有限公司，
同年自建新工厂。

2021

新工厂投入生产，
同年成立
浙江润力机械有限公司

2024

数智赋能，创造未来，
踏着人生的正道，
走向光明的未来。

Qualifications And Honors

资质与荣誉

立足中国，放眼世界，我们前进的每一步都是来自于您的支持。
您的满意是我们的执着追求，无论在世界的哪一个角落，我们都感恩存在。

Based in China, look to the world, Every step forward is because of your support.
Your satisfaction is our persistent pursuit, No matter where we are in the world, we are grateful for our existence.

专业给袋式充填包装设备，规划、设计、制造

Professional bag filling and packaging equipment, planning, design and manufacturing

- 全自动真空包装机系列 • Automatic vacuum packing machine series
- 全自动粉末包装机系列 • Automatic powder packing machine series
- 全自动液体包装机系列 • Automatic liquid packaging machine series
- 全自动颗粒包装机系列 • Automatic granule packing machine series
- 全自动蒸煮袋包装机系列 • Automatic cooking bag packing machine series

适用袋子类型：各种蒸煮袋，平袋，自封袋，自立袋，异形袋，纸袋等复合袋

Suitable bag types: all kinds of cooking bags, flat bags, self-sealing bags, self-standing bags, special-shaped bags, paper bags and other composite bags

适合行业：食品行业，宠物食品行业，日化行业，饮料行业，五金行业，医药行业，农副产品，预制菜行业

Suitable for industry: food industry, pet food industry, daily chemical industry, beverage industry, hardware industry, pharmaceutical industry, Agricultural and sideline products, prefabricated vegetables



Our Partners

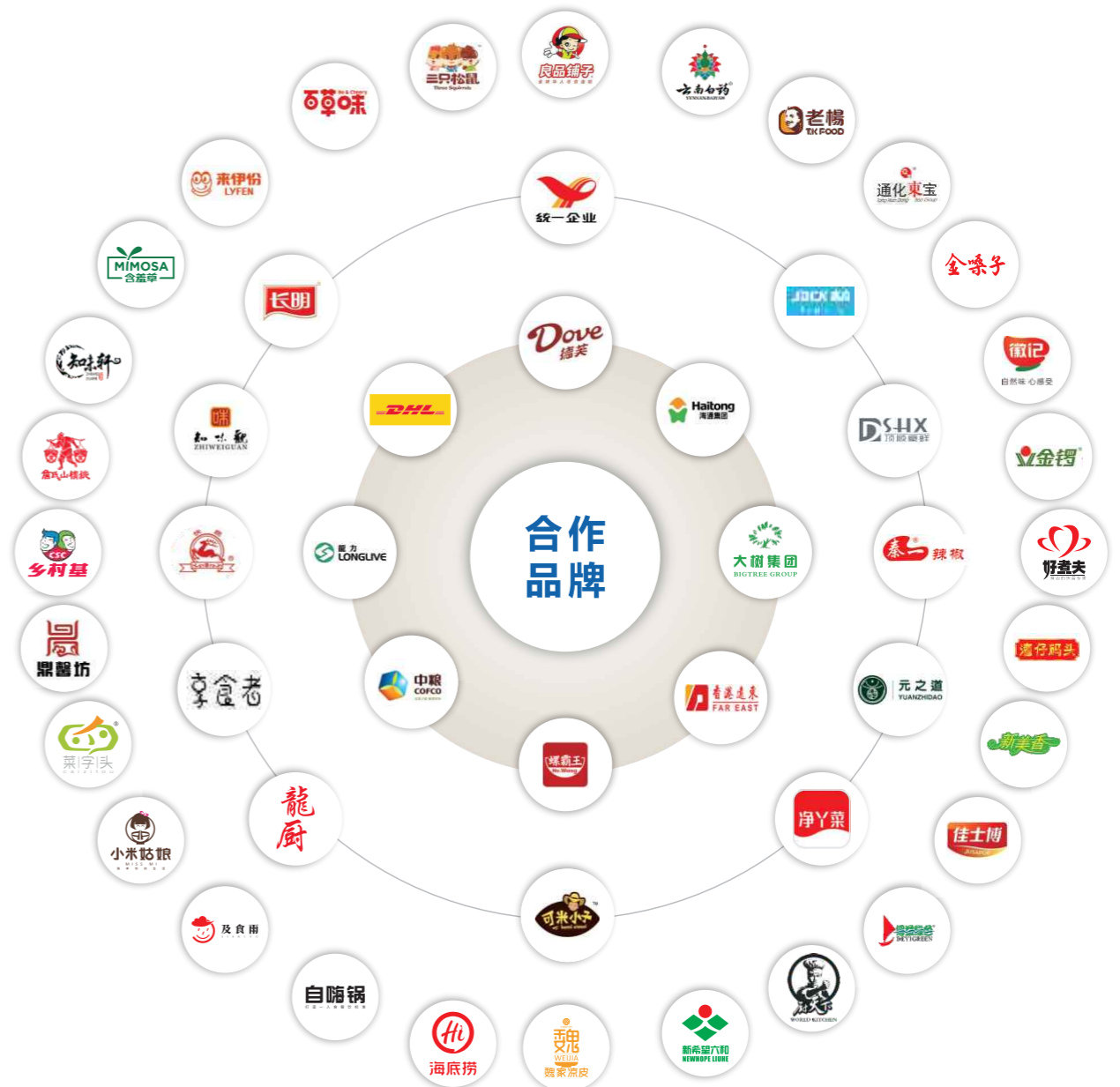
我们的合作品牌

合作伙伴：1000+

倾听客户需求
最佳的用户体验是我们的最终目的。

Listen to customer needs
The best user experience is our ultimate goal

全球客户，不断拓展
Global customers,
constantly expanding



排名不分先后

Packaging is more exciting because of us

包装因我们更精彩



广泛应用于各种食品、预制菜、农副产品、调理菜肴、调味品、种子、医药、化工和五金等行业
Widely used in a variety of food, prefabricated vegetables, agricultural and sideline products, prepared dishes, condiments, seeds, medicine, chemical and hardware industries



CE 9001:2000

Always for quality and service

RL-GD10-ZK16-1018

高速给袋式真空包装机

High speed bag vacuum packaging machine

ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD



以信润志·以德立业
PROVIDE PROFESSIONAL
OVERALL PACKAGING SOLUTIONS

生产力
120
包/分



RL-GD10-ZK16-1018

高速给袋式真空包装机 High speed bag vacuum packaging machine

技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(16腔)
航空铝雕洗的真空腔
加料系统柔性转换

功能和特点

1. 给袋式全自动真空包装机由两种旋转式一体机(分别为充填系统和真空系统), 真空系统为连续式旋转运动, 无惯性, 无冲击力
2. 快速更换包装袋规格, 更换不同袋子规格可自动数字化调整。
3. 符合食品加工机械的卫生标准, 机器上与物料或包装袋接触的零件采用304/316不锈钢或其他符合食品卫生要求的材料加工, 保证食品的卫生和安全。
4. 操作方便, 采用德国西门子PLC加POD(触摸屏)电气控制系统, 人机界面友好, 操作方便。不下料不封口, 无充填的袋子可循环使用, 不浪费袋子。
5. 封口温度监测功能, 如果加热片损坏, 则在触摸屏中会自动报警。
6. 封口方式采用瞬间加热水冷方式, 从而达到封口更加平整美观。
7. 真空腔体采用航空铝在电脑加工中心雕铣而成, 保证了不硬化, 不变形以及密封性和耐用性。
8. 此机配有袋仓检测功能, 空袋循环功能, 可使现空袋重复利用, 此空袋将还在机械手工位上循环使用, 而不是落在移袋摆壁处, 更加安全、方便。
9. 其他传动部分全部采购机械槽轮机构, 运转时槽轮更稳定
10. 槽轮的点上都有喷淋式润滑系统, 自动喷淋, 避免摩擦而导致磨损动作不协调。

主要标准配件 MAIN STANDARD ACCESSORIES

1. 上袋系统
2. PLC控制系统
3. 开袋装置
4. 下料系统
5. 清理系统
6. 转接系统
7. 真空系统
8. 真空分流控制系统
9. 热封控制系统
10. 输出系统
11. 真空室
12. 真空泵
13. 冷水机

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (16 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system

FUNCTIONS AND FEATURES

1. Bag feeding automatic vacuum packing machine consists of two kinds of rotary integrated machine (respectively for filling system and vacuum system), the vacuum system is continuous rotating movement, no inertia, no impact
2. Quick change of packing bag specifications, change different bag specifications can be automatically adjusted by one button.
3. In line with the hygiene standards of food processing machinery, the parts that contact with the material or packaging bag on the machine are processed with 304 /316 stainless steel or other materials that meet the requirements of food hygiene, to ensure the hygiene and safety of food.
4. Easy to operate, Siemens PLC and POD(touch screen) electric control system, friendly man-machine interface, easy to operate. No material, no sealing, no filling bags can be recycled, no waste bags.
5. Sealing temperature monitoring function, if the heating plate is damaged, it will automatically alarm in the touch screen.
6. Sealing mode adopts instantaneous heating and water cooling mode, so as to achieve more smooth and beautiful sealing.
7. The vacuum chamber is carved and milled by aeronautical aluminum in the computer machining center, which ensures no hardening, no deformation, tightness and durability.
8. This machine is equipped with bag bin detection function and empty bag circulation function, which can reuse existing empty bags. This empty bag will still be recycled in the mechanical manual position, instead of falling on the wall of the bag transfer. More secure and convenient.
9. All other transmission parts are purchased with mechanical groove wheel mechanisms, making the groove wheel more stable during operation
10. There is a spray lubrication system on all points of the groove wheel, which automatically sprays to avoid friction and inconsistent wear action.

适用范围 SCOPE OF APPLICATION

预制菜、农副产品、豆制品、肉制品、蛋制品、调理菜肴、酱腌菜、休闲食品等其它可袋装产品。

Prefabricated vegetables, agricultural and sideline products, bean products, meat products, egg products, seasoned dishes, pickled vegetables, leisure food, and other baggable products.

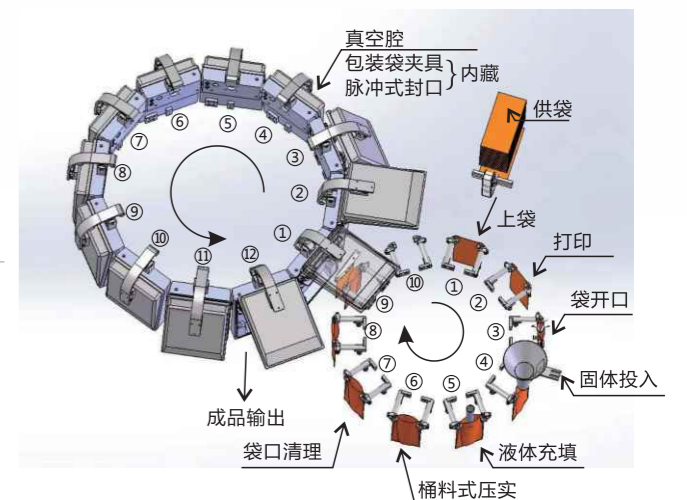
技术参数 Technical parameters

型号 Model	RL-GD10-ZK16-1018	RL-GD10-ZK16-1027
机械工位 Mechanical	10工位+16真空腔体 10 stations +16 vacuum chamber	
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	宽: 55-100mm 长: 80-180mm Width: 55-100mm length: 80-180mm	宽: 55-100mm 长: 100-270mm Width: 55-100mm length: 100-270mm
设计速度 design speed	120 包/分 120 bales/min	100 包/分 100 bales/min
包装速度 Packing speed	80-120 包/分 (其速度由产品自身及充填重量决定) 80-120 bales/min (the speed depends on the product itself and the filling weight)	
封口方式 The sealing way	瞬间加热封口, 水冷方式, 以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful	
适用物料 For the material	豆制品、肉制品、蛋制品、酱腌菜等休闲食品 Soybean products, meat products, egg products, pickles and other snack food	
总功率 The total power	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW	
机器重量 Machine weight	3500KG	
外形尺寸 Overall dimensions	2830 x 1685 x 1600mm (长x宽x高) 2830 x 1685 x 1600mm (LxWxH)	
压缩空气消耗量 Compressed air consumption	≥0.8立方分/分 (压缩空气由用户自行提供) ≥0.8 cube/min (Compressed air is provided by users themselves)	

工作流程 THE WORKING PROCESS

给袋系统: ①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置
Bag feeding system: ① Bag feeding → ② Coding (optional) → ③ Bag opening → ④ Filling 1 → ⑤ Filling 2 → ⑥ Reservation → ⑦ Bag opening Cleaning → ⑧ Empty → ⑨ Transfer → ⑩ Empty

真空系统: ①入袋→②合盖→③④⑤减压抽真空→⑥⑦⑧⑨⑩
⑪持续抽真空→⑫封口→⑬冷却⑭放压开盖→⑮输出→⑯回位。
Vacuum system: ① Bag insertion → ② Cover closure → ③④⑤ Vacuum reduction → ⑥⑦⑧⑨⑩ Continuous vacuum extraction → ⑪ Sealing → ⑬ Cooling → ⑭ Release pressure and open the cover → ⑮ Output → ⑯ Return to position.



RL-GD10-ZK14-1320/1327

高速给袋式真空包装机

High speed bag vacuum packaging machine

生产力
100
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(14腔)
航空铝雕洗的真空腔
加料系统柔性转换

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (14 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system



技术参数 Technical parameters

型号 Model	RL-GD10-ZK14-1320	RL-GD10-ZK14-1327
机械工位 Mechanical	10工位+14真空腔体 10 stations +14 vacuum chamber	10工位+14真空腔体 10 stations +14 vacuum chamber
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	宽: 55-130mm 长: 80-200mm Width: 55-130mm length: 80-200mm	宽: 55-130mm 长: 80-270mm Width: 55-130mm length: 80-270mm
设计速度 design speed	100包/分 100 bales/min	90包/分 90 bales/min
包装速度 Packing speed	70-100包/分(其速度由产品自身及充填重量决定) 70-100 bales/min (the speed depends on the product itself and the filling weight)	70-90包/分 (其速度由产品自身及充填重量决定) 70-90 bales/min (the speed depends on the product itself and the filling weight)
封口方式 The sealing way	瞬间加热封口,水冷方式,以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful	
适用物料 For the material	豆制品、肉制品、蛋制品、酱腌菜等休闲食品 Soybean products, meat products, egg products, pickles and other snack food	
工作流程 The working process	<p>给袋系统: ①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置 Bag feeding system: ① Bag feeding → ② Coding (optional) → ③ Bag opening → ④ Filling 1 → ⑤ Filling 2 → ⑥ Reservation → ⑦ Bag opening cleaning → ⑧ Empty → ⑨ Transfer → ⑩ Empty</p> <p>真空系统: ①入袋→②合盖③④⑤→减压抽真空→⑥⑦⑧⑨持续抽真空→⑩封口→⑪冷却→⑫放压开盖→⑬输出→⑭回位。 Vacuum system: ① bagging → ② closing ③ ④ ⑤ → vacuum reducing → ⑥ ⑦ ⑧ ⑨ continuous vacuum pumping → ⑩ sealing → ⑪ cooling → ⑫ Release the pressure and open the cover → ⑬ Output → ⑭ Return to its original position.</p>	
总功率 The total power	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW
机器重量 Machine weight	3500KG	3500KG
外形尺寸 Overall dimensions	2670 x 1500x 1760mm (长x宽x高)	2670 x 1500x 1760mm (长x宽x高)
压缩空气消耗量 Compressed air consumption	≥0.8立方/分(压缩空气由用户自行提供) ≥0.8 cube/min (Compressed air is provided by users themselves)	

详细功能与特点参考03页 Refer to page 03 for detailed functions and features

RL-GD10-ZK12-1624/1627

全自动给袋式真空包装机
Fully automatic bag feeding vacuum
packaging machine

生产力
80
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(12腔)
航空铝雕洗的真空腔
加料系统柔性转换

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (12 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system



技术参数 Technical parameters

型号 Model	RL-GD10-ZK12-1624	RL-GD10-ZK12-1627
机械工位 Mechanical	10工位+12真空腔体 10 stations +12 vacuum chamber	10工位+12真空腔体 10 stations +12 vacuum chamber
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	宽: 80-160mm 长: 80-240mm Width: 80-160mm length: 80-240mm	宽: 80-160mm 长: 80-270mm Width: 80-160mm length: 80-270mm
包装速度 Packing speed	30-80包/分 (其速度由产品自身及充填重量决定) 30-80 bales/min (the speed depends on the product itself and the filling weight)	30-80包/分 (其速度由产品自身及充填重量决定) 30-80 bales/min (the speed depends on the product itself and the filling weight)
封口方式 The sealing way	瞬间加热封口,水冷方式,以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful	
适用物料 For the material	农副产品、豆制品、肉制品、蛋制品、酱腌菜等休闲食品 Agricultural and sideline products, soybean products, meat products, egg products, pickles and other snack food	
工作流程 The working process	<p>给袋系统: ①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置 Bag feeding system: ①Bag feeding →②Coding(optional) →③Bag opening →④Filling 1 →⑤Filling 2 →⑥Reservation →⑦Bag opening cleaning →⑧Vacancy →⑨Transfer →⑩Vacancy</p> <p>真空系统: ①入袋→②合盖③④→减压抽真空→⑤⑥⑦持续抽真空→⑧封口→⑨冷却→⑩放压开盖→⑪输出→⑫回位 Vacuum system: ① Bag insertion → ② Cover closure ③ ④ → Vacuum reduction → ⑤ ⑥ ⑦ Continuous vacuum extraction → ⑧ Sealing → ⑨ Cooling → ⑩ Pressure release and cover opening → ⑪ Output → ⑫ Return to position</p>	
总功率 The total power	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW
机器重量 Machine weight	2600KG	2800KG
外形尺寸 Overall dimensions	2450 x 1720x 1680mm (长x宽x高)	2450 x 1720x 1680mm (长x宽x高)
压缩空气消耗量 Compressed air consumption	≥0.8 立方体/分 (压缩空气由用户自行提供) ≥0.8 cube/min (Compressed air is provided by users themselves)	

详细功能与特点参考03页 Refer to page 03 for detailed functions and features

RL-GD10-ZK10-2030/2435

全自动真空包装机

Fully automatic vacuum packaging machine

生产力
60
包/分



ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD

技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(10腔)
航空铝雕洗的真空腔
加料系统柔性转换

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (10 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system



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OVERALL PACKAGING SOLUTIONS

技术参数 Technical parameters

型号 Model	RL-GD10-ZK10-2030	RL-GD10-ZK10-2435
机械工位 Mechanical	10工位+10真空腔体 10stations +10 vacuum chamber	10工位+10真空腔体 10 stations +10 vacuum chamber
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	宽: 120-200mm 长: 150-300mm Width: 120-200mm length: 150-300mm	宽: 150-240mm 长: 150-350mm Width: 150-240mm length: 150-350mm
包装速度 Packing speed	10-60包/分(其速度由产品自身及充填重量决定) 10-60bales/min (the speed depends on the product itself and the filling weight)	10-60包/分(其速度由产品自身及充填重量决定) 10-60bales/min (the speed depends on the product itself and the filling weight)
封口方式 The sealing way	瞬间加热封口,水冷方式,以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful	
适用物料 For the material	火锅底料、豆制品、肉制品、蛋制品、酱腌菜、休闲食品等其它可包装物料。 Hot pot base material, bean products, meat products, egg products, pickles, snack food and other packaging materials.	
工作流程 The working process	<p>给袋系统: ①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置 Bag feeding system: ①Bag feeding → ②Coding (optional) → ③Bag opening → ④Filling 1 → ⑤Filling 2 → ⑥Reservation → ⑦Bag opening cleaning → ⑧Vacancy → ⑨Transfer → ⑩Vacancy</p> <p>真空系统: ①入袋→②合盖→③④减压抽真空→⑤⑥持续抽真空→⑦封口冷却→⑧放压→⑨输出→⑩回位 Vacuum system: ①Bag insertion → ②Cover closure → ③④Vacuum reduction → ⑤⑥Continuous vacuum extraction → ⑦ Sealing and cooling → ⑧ Pressure release → ⑨ Output → ⑩ Return</p>	
总功率 The total power	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW
机器重量 Machine weight	3000KG	3800KG
外形尺寸 Overall dimensions	2750 x 1720x 1750mm (长x宽x高)	2850x 1852x 1900mm(长x宽x高)
压缩空气消耗量 Compressed air consumption	≥0.8 立方体/分(压缩空气由用户自行提供) ≥0.8 cube/min (Compressed air is provided by users themselves)	

详细功能与特点参考03页 Refer to page 03 for detailed functions and features

RL-GD10-ZK10-2837/3041

全自动真空包装机

Fully automatic vacuum packaging machine

生产力
50
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(10腔)
航空铝雕洗的真空腔
加料系统柔性转换

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (10 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system



技术参数 Technical parameters

型号 Model	RL-GD10-ZK10-2837	RL-GD10-ZK10-3041
机械工位 Mechanical	10工位+10真空腔体 10stations +10 vacuum chamber	10工位+10真空腔体 10 stations +10 vacuum chamber
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	宽: 150-280mm 长: 150-370mm Width: 150-280mm length: 150-370mm	宽: 180-300mm 长: 200-410mm Width: 180-300mm length: 200-410mm
包装速度 Packing speed	10-50包/分(其速度由产品自身及充填重量决定) 10-50bales/min (the speed depends on the product itself and the filling weight)	10-50包/分(其速度由产品自身及充填重量决定) 10-50bales/min (the speed depends on the product itself and the filling weight)
封口方式 The sealing way	瞬间加热封口,水冷方式,以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful	
适用物料 For the material	火锅底料、豆制品、肉制品、蛋制品、酱腌菜、休闲食品等其它可包装物料。 Hot pot base material, bean products, meat products, egg products, pickles, snack food and other packaging materials.	
工作流程 The working process	<p>给袋系统: ①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置 Bag feeding system: ①Bag feeding → ②Coding (optional) → ③Bag opening → ④Filling 1 → ⑤Filling 2 → ⑥Reservation → ⑦Bag opening cleaning → ⑧Vacancy → ⑨Transfer → ⑩Vacancy</p> <p>真空系统: ①入袋→②合盖→③④减压抽真空→⑤⑥持续抽真空→⑦封口冷却→⑧放压→⑨输出→⑩回位 Vacuum system: ①Bag insertion → ②Cover closure → ③④Vacuum reduction → ⑤⑥Continuous vacuum extraction → ⑦ Sealing and cooling → ⑧ Pressure release → ⑨ Output → ⑩ Return</p>	
总功率 The total power	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW	主机: 4.5KW 真空泵: 5-7.5KW Host: 4.5KW Vacuum pump: 5-7.5KW
机器重量 Machine weight	4000KG	4000KG
外形尺寸 Overall dimensions	2900 x 1900x 1900mm (长x宽x高)	2900 x 1900x 1900mm(长x宽x高)
压缩空气消耗量 Compressed air consumption	≥0.8 立方/分 (压缩空气由用户自行提供) ≥0.8 cube/min (Compressed air is provided by users themselves)	

详细功能与特点参考03页 Refer to page 03 for detailed functions and features

RL-GD10-ZK12-2031P

全自动拍平整型真空包装机

Fully automatic flattening and shaping vacuum packaging machine

生产力
45
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度(12腔)
航空铝雕洗的真空腔
加料系统柔性转换

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum (12 cavities)
Vacuum chamber of aeronautical aluminum carving
Flexible conversion of feeding system



技术参数 Technical parameters

型号 Model	RL-GD10-ZK12-2031P
设备材料 Equipment material	304不锈钢(与食品接触部分) 304 stainless steel (part in contact with food)
驱动方式 Drive way	机械传动(凸齿轮杠杆全机模式) Mechanical transmission (whole machine mode of convex gear lever)
工作流程 Workflow process	<p>给袋系统：①给袋→②打码(选配)→③开袋→④填充1→⑤填充2→⑥预留→⑦袋口清理→⑧空置→⑨转接→⑩空置 Bag feeding system: ①Bag feeding →②Coding(optional) →③Bag opening →④Filling 1 →⑤Filling 2 →⑥Reservation →⑦Bag opening cleaning →⑧Vacancy →⑨Transfer →⑩Vacancy</p> <p>真空系统：①入袋→②合盖③④→减压抽真空→⑤⑥⑦持续抽真空→⑧封口→⑨冷却→⑩放压开盖→⑪输出→⑫回位 Vacuum system: ① Bag insertion → ② Cover closure ③ ④ → Vacuum reduction → ⑤ ⑥ ⑦ Continuous vacuum extraction → ⑧ Sealing → ⑨ Cooling → ⑩ Pressure release and cover opening → ⑪ Output → ⑫ Return to position</p>
封口方式 The sealing way	瞬间加热封口,水冷方式,以确保封口美观 Instant heating sealing, water cooling mode, to ensure that the sealing is beautiful
包装速度 Packing speed	20-45 包/分钟(具体由产品及下料方式决定) 20-45 bags/min (depending on the product and cutting method)
包装袋材料 Packaging bag material	铝箔袋、纸带(表面覆纸)、尼龙袋等 Aluminum foil bag, paper bag (surface coated paper), nylon bag, etc
包装袋规格 Package bag specification	宽100mm-200mm长150mm-310mm Width100mm-200mm, length 150mm-310mm
总功率 Total power	主机：6KW 真空泵：5-7.5KW Host: 6KW Vacuum pump: 5-7.5KW
耗气量 Gas consumption	0.8m ³ /分钟 0.8m ³ /min
驱动电源 Drive power supply	三相380V 50HZ (非国标三相380V 60HZ) Three-phase 380V 50Hz (NON-GB three phase 380V 60Hz)
机器外形 Machine appearance	2460mm*2100mm*1600mm(L*W*H)(不含提升机) 2400mm*2100mm*1600mm(L*w*h)(excluding hoist)
机器重量 Machine weight	3000kg

详细功能与特点参考03页 Refer to page 03 for detailed functions and features

全自动真空包装机+环型加料器

Fully automatic vacuum packaging machine+annular feeder



ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD



技术亮点

- 操作使用触摸屏,维护检查更为简便
- 袋宽规格自动调整
- 机械式传动技术
- 空袋循环系统
- 自动喷淋式润滑系统
- 机身防水便于清洗
- 更多的工位选择(10工位)
- 更快、更完美的真空度
- 航空铝雕洗的真空腔

TECHNICAL HIGHLIGHTS

- Touch screen operation makes maintenance and inspection easier
- Bag width specifications automatically adjust
- Mechanical transmission technology
- Automatic spray lubrication system
- Empty bag circulation system
- The body is waterproof and easy to clean
- More station options (10 stations)
- Faster, more perfect vacuum
- Vacuum chamber of aeronautical aluminum carving

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OVERALL PACKAGING SOLUTIONS

全自动真空包装机+收缩杯加料器

Full automatic Vacuum packing machine+shrinking cup feeder



功能和特点 Functions and Features 详见3页
主要标准部件 Main standard components
适用范围 Applicable scope

型号Model **RL-GD10-ZK16-1018/ZK14-1320/ZK12-1624/ZK10-2030**

包装材料 Packaging materials 平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等
Plane bag, four side sealing bag, aluminum foil bag, cooking bag, composite paperbag, etc.

包装袋尺寸 Bag size	RL-GD10-ZK16-1018 宽: 55-100mm 长: 80-180mm	RL-GD10-ZK14-1320/1327 宽: 55-130mm 长: 80-200/270mm
	RL-GD10-ZK12-1624/1627 宽: 80-160mm 长: 80-240/270mm	RL-GD10-ZK10-2030 宽: 120-200mm 长: 150-300mm

包装速度 Packing speed 50-100包/分 (其速度由产品自身及充填重量决定)
50-100 bales/min (the speed depends on the product itself and the filling weight)

袋子规格, 以真空主机参数作为参考
Bag specifications, using vacuum host parameters as a reference

全自动真空包装机+酱腌菜计量机 Fully automatic vacuum packing machine +pickle metering machine



技术亮点

操作使用触摸屏,维护检查更为简便
袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
更快、更完美的真空度
航空铝雕洗的真空腔

TECHNICAL HIGHLIGHTS

Touch screen operation makes maintenance and inspection easier
Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Faster, more perfect vacuum
Vacuum chamber of aeronautical aluminum carving

全自动真空包装机+双活塞计量机 Fully automatic vacuum packing machine +dual piston metering machine



功能和特点 Functions and Features 详见3页
主要标准部件 Main standard components
适用范围 Applicable scope

型号Model RL-GD10-ZK16-1018/ZK14-1320/ZK12-1624/ZK10-2435

包装材料 Packaging materials 平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等
Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.

包装袋尺寸 Bag size	RL-GD10-ZK16-1018 宽: 55-100mm 长: 80-180mm	RL-GD10-ZK14-1320/1327 宽: 55-130mm 长: 80-200/270mm
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	RL-GD10-ZK12-1624/1627 宽: 80-160mm 长: 80-240/270mm	RL-GD10-ZK10-2435 宽: 150-240mm 长: 150-350mm
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包装速度 Packing speed 50-100包/分 (其速度由产品自身及充填重量决定)
50-100 bales/min (the speed depends on the product itself and the filling weight)

袋子规格, 以真空主机参数作为参考
Bag specifications, using vacuum host parameters as a reference

全自动预制菜真空包装机

Fully automatic vacuum packaging machine
for prefabricated vegetables



技术亮点

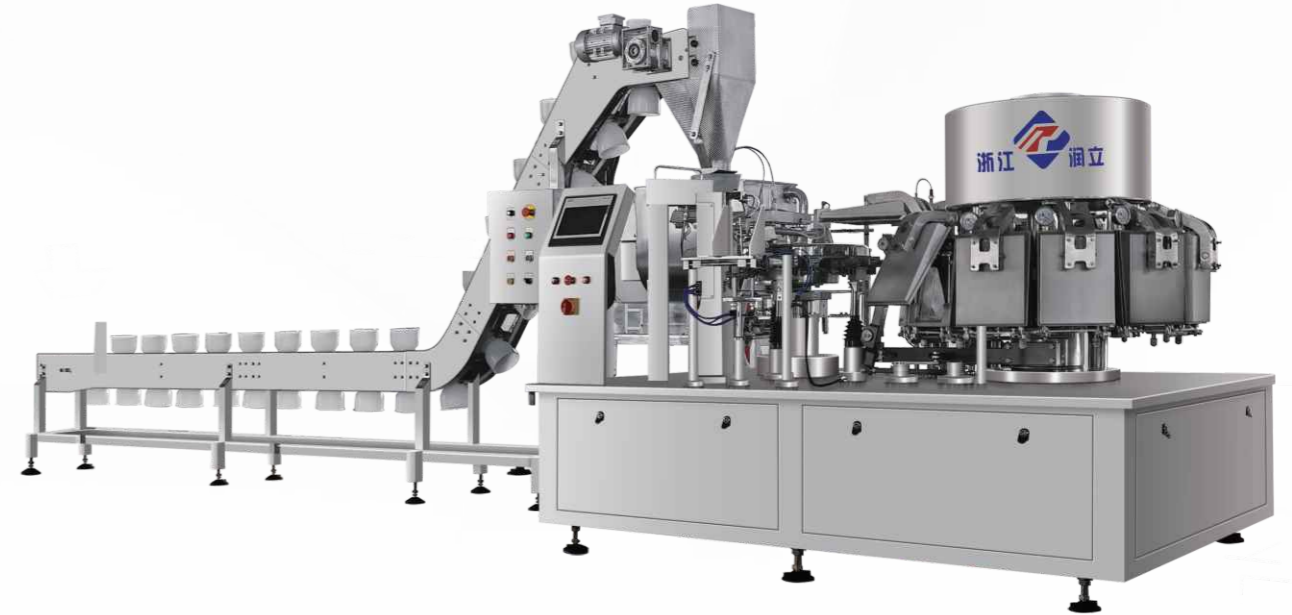
操作使用触摸屏,维护检查更为简便
袋宽规格自动调整
机械式传动技术
空袋循环系统
自动润滑系统
机身防水便于清洗
更多的工位选择(10工位)
航空铝雕洗的真空腔
更完美的真空度

TECHNICAL HIGHLIGHTS

Touch screen operation makes maintenance and inspection easier
Automatic adjustment of bag width specifications
Mechanical transmission technology
Empty bag circulation system
Automatic lubrication system
The body is waterproof and easy to clean
More workstation options (10 workstations)
Vacuum chamber for aviation aluminum carving and washing
More perfect vacuum

半自动预制菜真空包装机

Semi-automatic vacuum packaging machine
for prefabricated vegetables



功能和特点 主要标准部件 适用范围	Functions and Features Main standard components Applicable scope	详见3页
型号Model	RL-GD10-ZK12-1624/ZK10-2030/ZK10-2434/ZK10-2837	
包装材料 Packaging materials	平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag composite paperbag, etc.	
包装袋尺寸 Bag size	RL-GD10-ZK12-1624 宽: 80-160mm 长: 80-240mm	RL-GD10-ZK10-2030 宽: 120-200mm 长: 150-300mm
	RL-GD10-ZK10-2435 宽: 150-240mm 长: 150-350mm	RL-GD8-ZK10-2837 宽: 150-280mm 长: 150-370mm
包装速度 Packing speed	50-60 包/分 (其速度由产品自身及充填重量决定) 50-60 bales/min (the speed depends on the product itself and the filling weight)	
袋子规格, 以真空主机参数作为参考 Bag specifications, using vacuum host parameters as a reference		

全自动真空包装机+组合秤定量

Fully automatic vacuum packaging machine
+combination scale for quantitative analysis



技术亮点

操作使用触摸屏,维护检查更为简便
袋宽规格自动调整
机械式传动技术
空袋循环系统
自动喷淋式润滑系统
机身防水便于清洗
更多的工位选择(10工位)
航空铝雕洗的真空腔
更快更完美的真空度

TECHNICAL HIGHLIGHTS

Touch screen operation makes maintenance and inspection easier
Bag width specifications automatically adjust
Mechanical transmission technology
Automatic spray lubrication system
Empty bag circulation system
The body is waterproof and easy to clean
More station options (10 stations)
Vacuum chamber of aeronautical aluminum carving
Faster and more perfect vacuum



全自动真空包装机+自动料理系统

Fully automatic vacuum packaging machine
+automatic cooking system



功能和特点 主要标准部件 适用范围	Functions and Features Main standard components Applicable scope	详见3页	
型号Model		RL-GD10-ZK14-1320/ZK12-1624/ZK10-2030/ZK10-2435	
包装材料 Packaging materials		平面袋、四边封袋、铝箔袋、蒸煮袋、复合纸袋等 Plane bag, four side sealing bag, aluminum foil bag, cooking bag, composite paperbag, etc.	
包装袋尺寸 Bag size		RL-GD10-ZK14-1320 宽: 55-130mm 长: 80-200mm	RL-GD10-ZK10-2030 宽: 120-200mm 长: 150-300mm
		RL-GD10-ZK12-1624 宽: 80-160mm 长: 80-240mm	RL-GD10-ZK10-2435 宽: 150-240mm 长: 150-350mm
包装速度 Packing speed		50-100 包/分 (其速度由产品自身及充填重量决定) 50-100 bales/min (the speed depends on the product itself and the filling weight)	
袋子规格, 以真空主机参数作为参考 Bag specifications, using vacuum host parameters as a reference			

RL-GD10-160RS

全自动高速给袋式包装机

Fully automatic high-speed bag feeding packaging machine

ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD



技术亮点

袋宽规格自动调整
机械式传动技术
操作使用触摸屏，维护检查更为简单
可用于多种自动填充装置
自动喷淋式润滑系统
空袋循环系统
更多的工位选择(10工位)
加料系统柔性转换
机身防水便于清洗

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Operation using touch screen, maintenance and inspection is more simple
Can be used for a variety of automatic filling devices
Automatic spray lubrication system
Empty bag circulation system
More station options (10 stations)
Flexible conversion of feeding system
Excellent waterproof performance of the entire machine
The body is waterproof and easy to clean



RL-GD10-160RS/200RS

全自动高速给袋式包装机

Fully automatic high-speed bag feeding packaging machine

性能和特点:

- 1.采用先进的PLC+POD（触摸屏）电气控制系统、人机界面友好，操作简单方便。
- 2.自动数字化调节包装袋规格，实现自动调节，方便简单。
- 3.单轴+内槽型凸轮设计，包装速度快、运行更加稳定。
- 4.本机所有传动部分供油系统，起到自动保养功能，延长了设备的寿命。
- 5.本机身防水设计，防水性能强。
- 6.模块化加热、温控更精准、加热故障可报警提示。
- 7.先进的设计理念、降低了包材损耗，保证了设备运行的稳定性，延长了设备的运行寿命。
- 8.机器的包装范围广泛、可包装液体、酱体、颗粒、粉剂、固体各种可装袋物料、只需根据不同的物料先用不同的计量装置即可。

主要标准配件 MAIN STANDARD ACCESSORIES

- 1.上袋系统
- 2.开拉链系统
- 3.开袋装置
- 4.下料系统
- 5.清理系统
- 6.热封系统
- 7.PLC控制系统
- 8.输出系统

适用范围 SCOPE OF APPLICATION

块状物料类: 豆腐干、鱼仔、鸡蛋、糖果、红枣、麦片、巧克力、饼干、花生青豆、开心果、冰糖、日用品、膨化食品等

颗粒类: 结晶味精颗粒状药品、胶囊、种子、化学原料、砂糖、鸡精、瓜子、果仁、农药、肥料、饲料

粉剂类: 调味品、味精、奶粉、葡萄糖、洗衣粉、化学原料、精细白糖、农药、肥料等

液体/酱体类: 洗涤剂、黄酒、酱油、米醋、果汁、饮料、番茄酱、花生酱、果酱、辣椒酱、豆瓣酱等

酱腌菜类: 雪菜、泡菜、酸菜、萝卜等

预制菜类: 各类袋装速冻食品、料理包、菜肴等

Block materials: dried bean curd, fish, eggs, candy, red dates, oatmeal, chocolate, biscuits, peanuts, peas, pistachios, rock candy, daily necessities, puffed food, etc.

Granular: crystalline monosodium glutamate granular drugs, capsules, seeds, chemical raw materials, granulated sugar, chicken essence, melon seeds, nuts, pesticides, fertilizers, feed.

Powder category: condiment, monosodium glutamate, milk powder, glucose, washing powder, chemical raw materials, fine sugar, pesticide, fertilizer, etc.

Liquid/sauce: detergent, yellow rice wine, soy sauce, rice vinegar, fruit juice, beverage, ketchup, peanut butter, jam, chili sauce, broad bean sauce, etc.

Pickles: snow vegetables, pickles, pickles, radishes and so on.

Prefabricated dishes: various types of packaged frozen foods, cooking bags, dishes, etc.

PERFORMANCE AND FEATURES:

1. Adopting advanced PLC+POD (touch screen) electrical control system and human-machine interface Okay, the operation is simple and convenient.
2. Automatic digital adjustment of packaging bag specifications, achieving automatic adjustment, convenient and simple.
3. Single shaft+inner groove cam design, fast packaging speed and more stable operation.
4. The oil supply system of all transmission parts of this machine plays an automatic maintenance function, extending the equipment's lifespan.
5. The waterproof design of this body has strong waterproof performance.
6. Modular heating, more precise temperature control, and alarm prompt for heating faults.
7. Advanced design concept reduces packaging material loss and ensures the stability of equipment operation, extending the operating life of the equipment.
8. The machine has a wide range of packaging options, including liquids, sauces, granules, powders, and solids. Various baggable materials can be bagged by using different measuring devices according to different materials.

主要可选配置:

物料计量充填机、工作平台、重量选别称、物料提升机、成品输送提升机、金属检测机。

Material metering and filling machine, working platform, weight alternative name, material elevator, finished product conveyor elevator, Metal detecting machine.

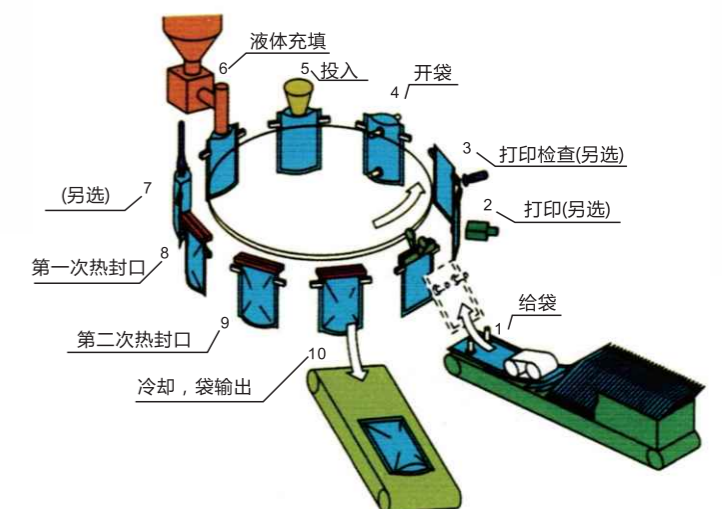
技术参数 Technical parameters

型号 Model	RL-GD10-160RS	RL-GD8-200RS
袋子类形 The bag type	四边封袋、自立袋、手提袋、壶口袋、拉链袋、异形袋、纸袋复合袋等 Four side sealing bag, stand-up bag, hand bag, teapot bag, zipper bag, special-shaped bag, paper bag compound bag and so on	
包装袋材料 Bag material	OPP、PE、PVC、OPP/PP、PT/PE、KOP/PP	
包装尺寸 Packing size	W:60-160mm;H:≤330mm	W:80-200mm; H:≤350mm
充填范围 Filling range	10-500g	10-1000g
包装速度 Packing speed	50-100包/分 (其速度由产品自身与充填量决定) 50-100 bales/min (speed depends on product itself and filling volume)	40-80包/分 (其速度由产品自身与充填量决定) 40-80 bales/min (speed depends on product itself and filling volume)
计量平均精度 The average accuracy	≤±1 (其精度由产品自身特性与充填量决定) ≤±1 (its accuracy is determined by product characteristics and filling volume)	
总功率 The total power	2.5KW	
外形尺寸 Overall dimensions	1610 X 1510 X 1450mm (长X宽X高)	

工作流程 THE WORKING PROCESS

- | | |
|------------|-----------------------------|
| 1、给袋 | 1. Give the bag |
| 2、打码 | 2. Coding |
| 3、开袋 | 3. Opening bags |
| 4、固体充填 | 4. Solid filling |
| 5、液体充填 | 5. Liquid filling |
| 6、袋口清理 | 6. Bag opening cleaning |
| 7、排气/第一次封口 | 7. Exhaust/First Sealing |
| 8、第二次热封口 | 8. Second heat sealing |
| 9、冷封整形 | 9. Cold sealing shaping |
| 10、成品输出 | 10. Finished product output |

十工位图



RL-GD8-200R/250R

全自动给袋式包装机
Fully automatic bag feeding
packaging machine

生产力
70
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
操作使用触摸屏，维护检查更为简单
可用于多种自动填充装置
自动喷淋式润滑系统
空袋循环系统
更多的工位选择(8工位)
加料系统柔性转换
机身防水便于清洗

TECHNICAL HIGHLIGHTS

Automatic adjustment of bag width specifications
Mechanical transmission technology
Using a touch screen for operation makes maintenance and inspection easier
Can be used for various automatic filling devices
Automatic spray lubrication system
Empty bag circulation system
More workstation options (8 workstations)
Flexible conversion of feeding system
The body is waterproof and easy to clean

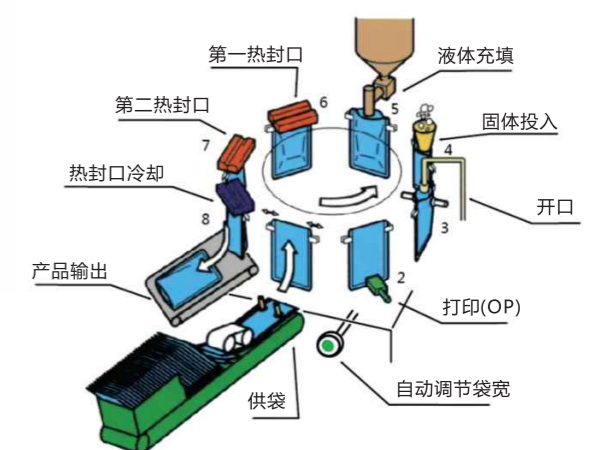
技术参数 Technical parameters

型号 Model	RL-GD8-200R	RL-GD8-250R
袋子类形 The bag type	四边封袋、自立袋、手提袋、壶口袋、拉链袋、M袋、异形袋、纸袋复合袋等 Four side sealing bag, stand up bag, hand bag, teapot bag, zipper bag, M bag, special-shaped bag, paper bag composite bag, etc	
包装袋材料 Bag material	OPP、PE、PVC、OPP/CPP、PT/PE、KOP/CPP	
包装尺寸 Packing size	W:80-230mm;H:≤380mm	W:100-250mm;H:≤380mm
充填范围 Filling range	≤1KG	≤2KG
运行速度 The running speed	70 包/分 70 bales/min	60 包/分 60 bales/min
包装速度 Packing speed	10-70 包/分(其速度由产品自身及充填重量决定) 10-70 bales/min(the speed depends on the product itself and the filling weight)	
计量平均精度 The average accuracy	≤±1 (其精度由产品自身特性与充填量决定) ≤±1 (its accuracy is determined by product characteristics and filling volume)	
总功率 The total power	3KW	3KW
外形尺寸 Overall dimensions	1780mmX 1420mmX 1480mm (长X宽X高)	1780mmX 1420mmX 1480mm (长X宽X高)

工作流程 THE WORKING PROCESS

- 1、给袋 1. Give the bag
- 2、打码 2. Code
- 3、开袋 3. Open bags
- 4、固体充填 4. Solid filling
- 5、汤汁充填 5. Soup filling
- 6、排气 6. Exhaust
- 7、封口 7. Sealing
- 8、冷封输出 8. Cold sealed output

八工位图



RL-GD8-300R/350R/400R

全自动给袋式包装机
Fully automatic bag feeding
packaging machine

生产力
50
包/分



技术亮点

袋宽规格自动调整
机械式传动技术
操作使用触摸屏，维护检查更为简单
可用于多种自动填充装置
自动喷淋式润滑系统
空袋循环系统
更多的工位选择(8工位)
加料系统柔性转换
机身防水便于清洗

TECHNICAL HIGHLIGHTS

Bag width specifications automatically adjust
Mechanical transmission technology
Operation using touch screen, maintenance and inspection is more simple
Can be used for a variety of automatic filling devices
Automatic spray lubrication system
Empty bag circulation system
More station options (8 stations)
Flexible conversion of feeding system
Excellent waterproof performance of the entire machine
The body is waterproof and easy to clean

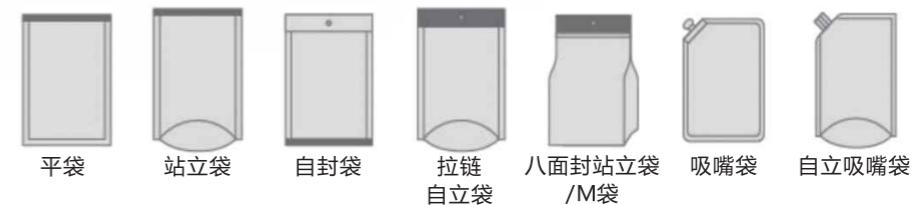
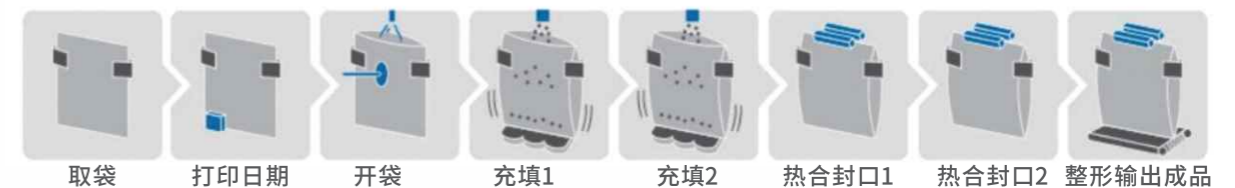


技术参数 Technical parameters

型号 Model	RL-GD8-300R	RL-GD8-350R	RL-GD6-400R
袋子类形 The bag type	四边封袋、自立袋、手提袋、壶口袋、拉链袋、M袋、异形袋、纸袋复合袋等 Four side sealing bag, stand up bag, hand bag, teapot bag, zipper bag, M bag, special-shaped bag, paper bag composite bag, etc		
包装袋材料 Bag material	OPP、PE、PVC、OPP/CPP、PT/PE、KOP/CPP		
包装尺寸 Packing size	W:180-300mm;H:≤450mm	W:200-350mm;H:≤450mm	W:250-400mm;H:≤550mm
充填范围 Filling range	≤2.5KG	≤5KG	≤10KG
运行速度 The running speed	50包/分 50 bales/min	40包/分 40 bales/min	35包/分 35 bales/min
包装速度 Packing speed	10-40包/分 10-40 bales/min (其速度由产品自身及充填重量决定) (the speed depends on the product itself and the filling weight)	5-30包/分 5-30 bales/min (其速度由产品自身及充填重量决定) (the speed depends on the product itself and the filling weight)	2-30包/分 2-30 bales/min (其速度由产品自身及充填重量决定) (the speed depends on the product itself and the filling weight)
计量平均精度 The average accuracy	≤±1 (其精度由产品自身特性与充填量决定) ≤±1 (its accuracy is determined by product characteristics and filling volume)		
总功率 The total power	3KW	3KW	3.5KW
外形尺寸 Overall dimensions	2020X1660X1600mm	2020X1660X1600mm	2020X1700X1680mm

详细功能与特点参考25页 Refer to page 25 for detailed functions and features

工作流程 THE WORKING PROCESS



全自动M袋包装机 Fully automatic M-bag packaging machine

生产力
40
包/分



技术亮点

适用于M开袋
机械式传动技术
操作使用触摸屏，维护检查更为简单
可用于多种自动填充装置
自动喷淋式润滑系统
加料系统柔性转换
机身防水便于清洗

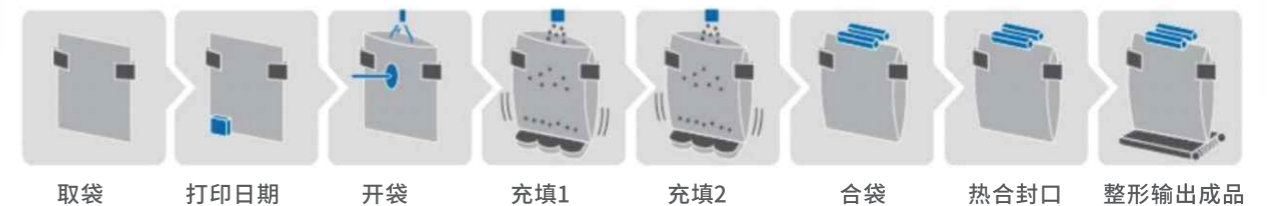
TECHNICAL HIGHLIGHTS

Suitable for M bag opening
Mechanical transmission technology
Using a touch screen for operation makes maintenance and inspection easier
Can be used for various automatic filling devices
Automatic spray lubrication system
Flexible conversion of feeding system
The body is waterproof and easy to clean

技术参数 Technical parameters

型号 Model	RL-MD8-160	RL-MD8-200
袋子类形 The bag type	四边封袋、自立袋、手提袋、壶口袋、拉链袋、M袋、异形袋、纸袋复合袋等 Four side sealing bag, stand up bag, hand bag, teapot bag, zipper bag, M bag, special-shaped bag, paper bag composite bag, etc	
包装袋材料 Bag material	OPP、PE、PVC、OPP/CPP、PT/PE、KOP/CPP	
包装尺寸 Packing size	宽: 90-160mm 长: 150-350mm Width: 90-160mm length: 150-350mm	宽: 100-200mm 长: 150-350mm Width: 100-200mm length: 150-350mm
充填范围 Filling range	≤500G	≤1KG
包装速度 Packing speed	20-40 包/分 (其速度由产品自身与充填量决定) 20-40 bales/min (speed depends on product itself and filling volume)	
计量平均精度 The average accuracy	≤±1 (其精度由产品自身特性与充填量决定) ≤±1 (its accuracy is determined by product characteristics and filling volume)	
总功率 The total power	3.5KW	3.5KW
外形尺寸 Overall dimensions	2000X1800X1500mm (不含水平袋)	2300X1800X1500mm (不含水平袋)
适用范围 Scope of application	1. 块状物料类: 豆腐干、鱼仔、鸡蛋、糖果、红枣、麦片、巧克力、饼干、花生等 1. Block materials: dried bean curd, fish, eggs, candy, red dates, oatmeal, chocolate, biscuits, peanuts, etc	

工作流程 THE WORKING PROCESS

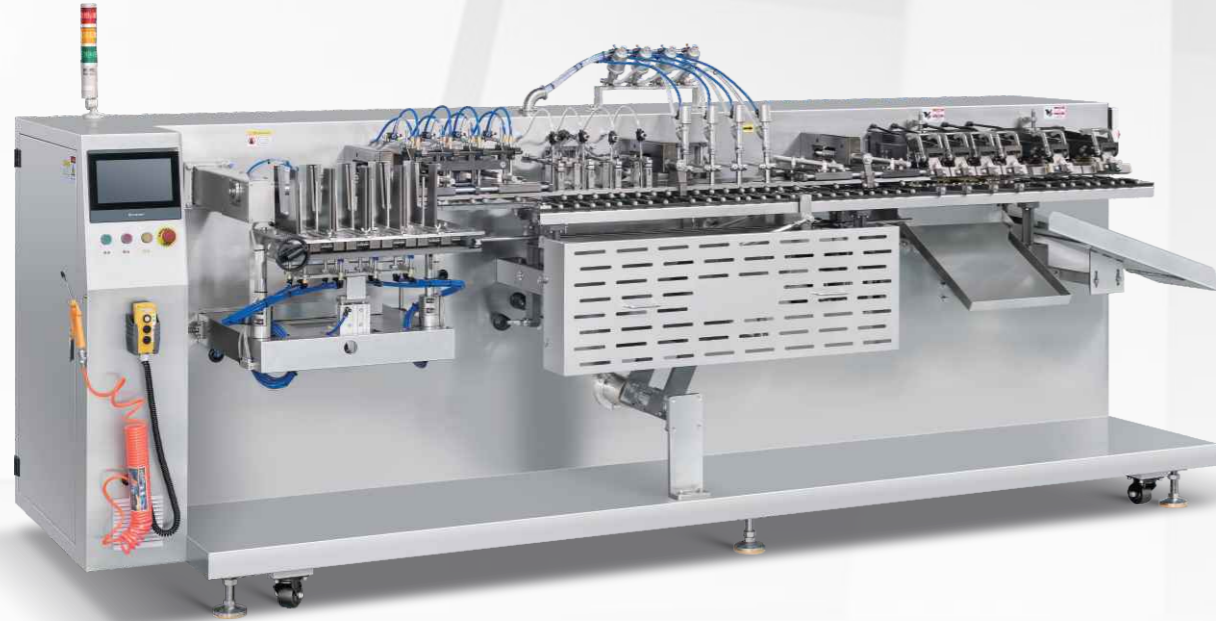


RL-SP-100A/130A/160A

水平给袋式双出(多功能)全自动真空包装机

Horizontal bag feeding double outlet (multi-function) full-automatic Vacuum packing machine

生产力
100
包/分



功能和特点

先进的设计理念，一次动作循环生产2袋/4袋。单轴传动加分割器间歇运动设计，包装速度快、运行更加稳定、维修更简单、减少废品率。模块化加热、温控更精准，加热故障可报警提示。先进的设计理念，降低了包材易耗，保证了设备运行的稳定性，延长了设备的运行寿命。操作简单方便，采用先进的PLC+POD(触摸屏)电气控制系统、人机界面友好。本机使用预制好的包装袋，包装图案完美，封口品质好，从而提高了产品的品质与档次。

Functions and Features

Advanced design concept, producing 2/4 bags in one action cycle. Single axis transmission with intermittent motion design of splitter, fast packaging speed, more stable operation, simpler maintenance, and reduced defect rate. Modular heating and more precise temperature control, with alarm prompts for heating faults. The advanced design concept reduces the consumables of packaging materials, ensures the stability of equipment operation, and extends the operating life of the equipment. The operation is simple and more convenient, with advanced PLC+POD (touch screen) electrical control system and friendly human-machine interface. This machine uses pre made packaging bags with perfect packaging patterns and good sealing quality, thereby improving the quality and grade of the product.

技术参数 Technical parameters

型号 Model	RL-SP-100A	RL-SP-130A	RL-SP-160A
包装材料 The bag type	铝泊袋、四边封袋、纸袋等复合袋 Composite bags such as aluminum bags, four sided sealing bags, paper bags, etc		
包装袋尺寸 Bag material	宽/80-100mm 长/100-145mm	宽/100-130mm 长/130-210mm	宽/120-160mm 长/160-230mm
包装速度 Packaging speed	100包/分	90包/分	70包/分
外形尺寸(长x宽x高) Overall dimensions	2700x1300x1200mm (L x W x H)	3000x1400x1300mm (L x W x H)	3400x1400x1300mm (L x W x H)
机器重量 machine weight	2000KG	2000KG	2000KG
适用范围 scope of application	生蛋、咸鸭蛋、松花蛋、鸡蛋、液体、酱体、颗粒、粉剂、固体各种可装袋物料。 Raw eggs, Salted duck egg, Preserved eggs, eggs, liquids, paste bodies, granules, powders, solids, all kinds of baggable materials.		
主要可选配套 Main optional accessories	物料计量充填机、工作平台、重量选别称、物料提升机、成品输送、金属检测机、喷码机。 Material measuring and filling machine, work platform, weight sorting name, material elevator, finished product conveyor, metal detection machine, and inkjet printer.		
主要标准部件 Main standard components	上袋系统→PLC控制系统→开袋装置→下料系统→清理系统→转接系统→真空系统 →真空分流控制系统→热封控制系统→输出系统→真空室 Bag loading system → PLC control system → bag opening device → feeding system → cleaning system → transfer system → vacuum system → vacuum diversion control system → heat sealing control system → output system → vacuum chamber		

全自动固体、不规则物料包装机

Fully automatic solid and irregular material packaging machine



ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD

技术亮点

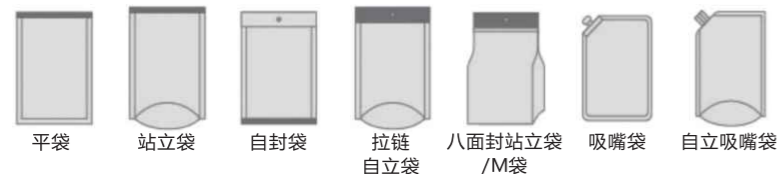
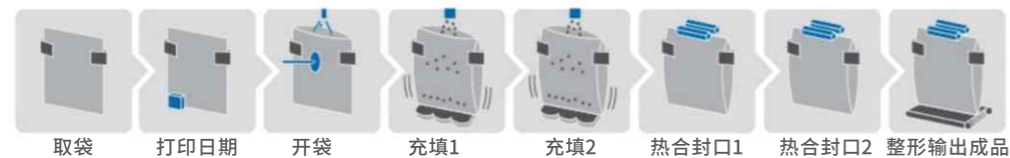
袋宽规格自动调整
机械式传动技术
自动润滑系统
可用于多种自动充填包装
通用性能极佳，使用范围广
空袋循环系统
机身防水便于清洗

TECHNICAL HIGHLIGHTS

Automatic adjustment of bag width specifications
Mechanical transmission technology
Automatic lubrication system
Can be used for various automatic filling packaging
Excellent universal performance and wide range of use
Empty bag circulation system
The body is waterproof and easy to clean



工作流程 THE WORKING PROCESS



更多型号以主机型号作为参考
For more models, refer to the host model

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全自动粉末包装机

Fully automatic powder packaging machine



功能和特点	Functions and Features	详见25页
主要标准部件	Main standard components	
适用范围	Applicable scope	
主要可选配置	Main optional configurations	

型号 Model	RL-GD8-200-G/250-G/300-G/350-G/400-G RL-GD8-200-F/250-F/300-F/350-F/400-F
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包装材料 Packaging materials	OPP PE PVC OPP/CPP PT/PE KOP/CPP等
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包装袋尺寸 Bag size	RL-GD8-200 W:80-230mm;H:≤380mm	RL-GD8-250 W:120-250mm;H:≤380mm
	RL-GD8-300 W:180-320mm;H:≤450mm	RL-GD8-350 W:200-350mm;H:≤450mm
	RL-GD8-400 W:250-400mm;H:≤550mm	

包装速度 Packing speed	10-60 包/分 (其速度由产品自身及充填重量决定) 10-60 bales/min (the speed depends on the product itself and the filling weight)
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详细功能与特点参考25页 Refer to page 25 for detailed functions and features

全自动液体&酱体包装机

Fully automatic liquid&sauce packaging machine



技术亮点

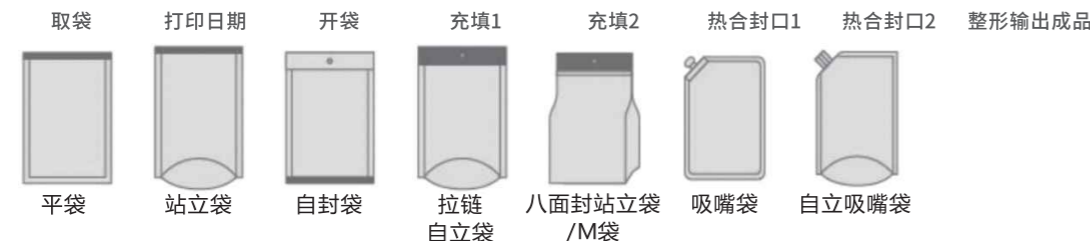
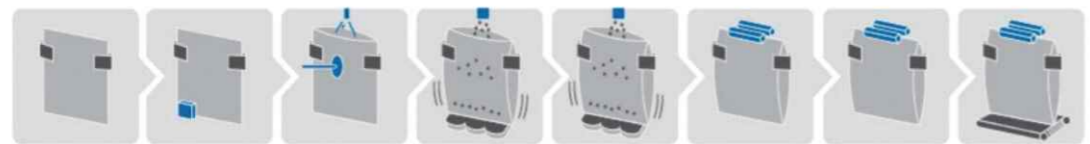
- 充填精度高
- 袋宽自动调整
- 机械式传动
- 自动润滑油系统
- 机身防水，便于清扫，清洗
- 通用性能极佳,使用范围广
- 采用伺服驱动控制
- 空袋循环系统

TECHNICAL HIGHLIGHTS

- High filling accuracy
- Automatic adjustment of bag width
- Mechanical transmission
- Automatic lubricating oil system
- Waterproof body for easy cleaning and cleaning
- Excellent universal performance and wide range of use
- Adopting servo drive control
- Empty bag circulation system



工作流程 THE WORKING PROCESS



自动速冻调理菜肴包装机

Automatic quick freezing and conditioning dish packaging machine



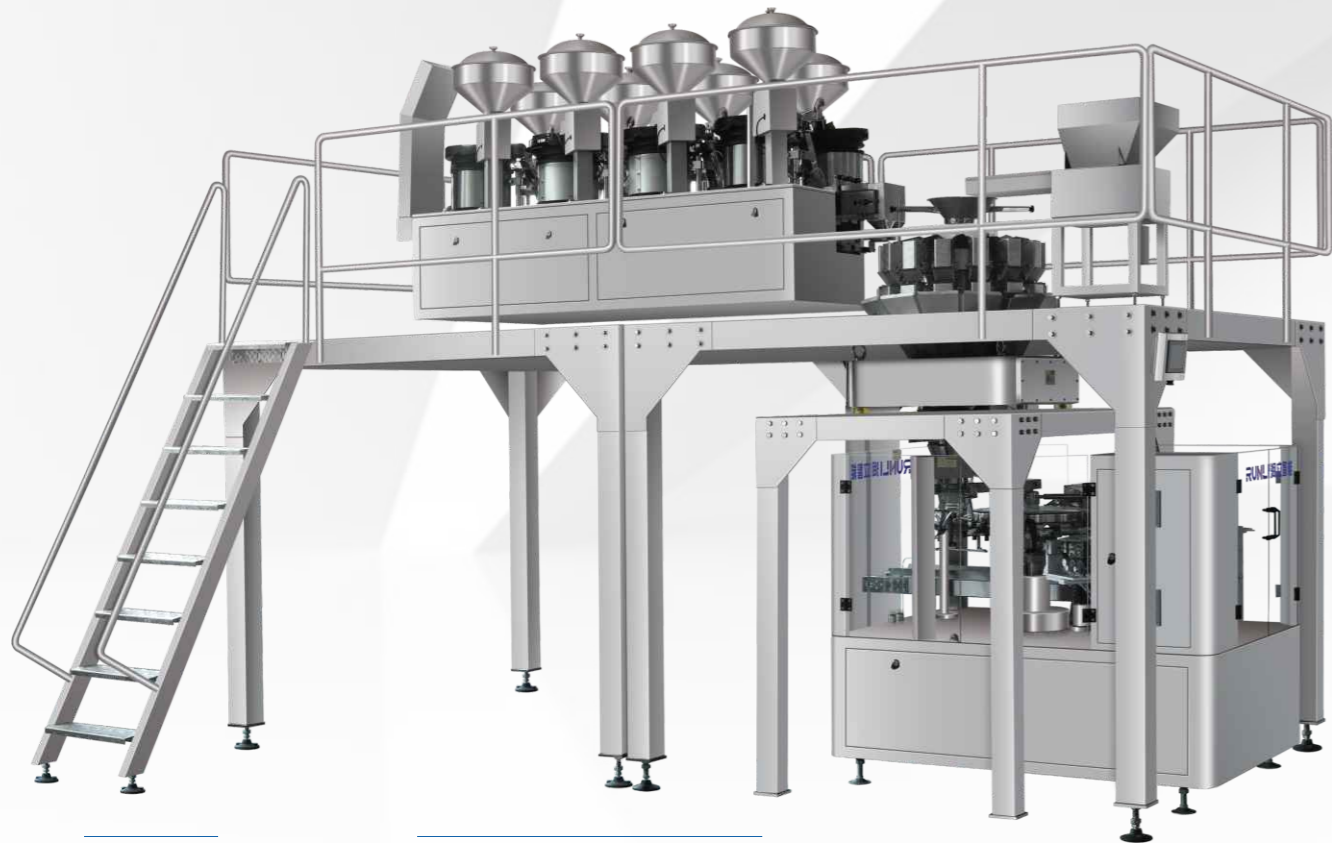
功能和特点	Functions and Features	详见25页
主要标准部件	Main standard components	
适用范围	Applicable scope	
主要可选配置	Main optional configurations	

型号 Model	RL-GD8-200-Y/250-Y/300-Y/350-Y RL-GD8-200-L/250-L/300-Y/-350-L	
包装材料 Packaging materials	OPP PE PVC OPP/ CPP PT/PE KOP/ CPP等	
包装袋尺寸 Bag size	RL-GD8-200 W:80-220mm;H:≤380mm	RL-GD8-250 W:120-250mm;H:≤380mm
	RL-GD8-300 W:180-320mm;H:≤450mm	RL-GD8-350 W:200-350mm;H:≤450mm
包装速度 Packing speed	20-60包/分 (其速度由产品自身及充填重量决定) 20-60 bales/min (the speed depends on the product itself and the filling weight)	

袋子规格，以主机参数作为参考
Bag specifications, using host parameters as a reference

全自动每日坚果包装机

Fully automatic daily nut packaging machine



技术亮点

- 袋宽自动调整
- 机械式传动
- 自动润滑油系统
- 可用于多种自动充填包装
- 通用性能极佳,使用范围广
- 空袋循环系统

TECHNICAL HIGHLIGHTS

- Automatic adjustment of bag width
- Mechanical transmission
- Automatic lubricating oil system
- Can be used for various automatic filling packaging
- Excellent universal performance and wide range of use
- Empty bag circulation system



功能和特点	Functions and Features	详见25页
主要标准部件	Main standard components	
适用范围	Applicable scope	
主要可选配置	Main optional configurations	
型号Model	RL-GD8-200-ML	
包装材料	Packaging materials	OPP PE PVC OPP/ CPP PT/PE KOP/ CPP等
包装袋尺寸	Bag size	RL-GD8-200-ML W:80-220mm;H:≤380mm
包装速度	Packing speed	25-50包/分 (其速度由产品自身及充填重量决定) 25-50 bales/min (the speed depends on the product itself and the filling weight)
袋子规格, 以主机参数作为参考 Bag specifications, using host parameters as a reference		

全自动气调保鲜包装机

Fully automatic modified atmosphere preservation packaging machine



产品说明

RL系列全自动真空置换气调保鲜包装机是公司精心研制的新一代气调保鲜包装机, 公司集合近年来大量终端用户对第一代气调机的使用体验反馈信息, RL系列在设备运行的效率, 稳定性和节能方面均得以提升和优化。
高标准的气体置换率, 高精度的气调混配比例, 平整美观的封口效果, 系列气调保鲜包装机在食品的货架期, 保鲜度, 营养色泽以及品相方面均有优异的表现。
设备适用于牛羊猪等冷鲜肉气调保鲜包装、鸡鸭卤制品等熟食气调保鲜包装、海鲜气调保鲜包装、奶酪及果蔬气调保鲜包装。

DESCRIPTION

The RL series fully automatic vacuum displacement modified atmosphere packaging machine is a new generation of carefully developed and launched by the company. The company has collected feedback information from a large number of end users over the years on the use experience of the first generation of modified atmosphere packaging machines. The RL series has been improved and optimized in terms of equipment operation efficiency, stability, and energy conservation.
High standard gas replacement rate, high-precision modified atmosphere mixing ratio, smooth and beautiful sealing effect, the series of modified atmosphere preservation packaging machines have excellent performance in terms of food shelf life, freshness, nutritional color, and appearance.
For equipment, use modified atmosphere packaging for cold fresh meat such as dried beef, sheep, and pigs, modified atmosphere packaging for chicken and duck braised products, modified atmosphere packaging for seafood, and modified atmosphere packaging for cheese, fruits, and vegetables.



包装效果PACKAGING EFFECT



RL-720A/320A/398A/420A/520A/620A 组合称量全自动配套体系 Combination weighing fully automatic supporting system



- 一本套机组
①HS-720 主机 ②十头电脑组合秤 ③Z型物料输送机(含振动装置)④支撑平台⑤成品输送机
- 二.主要性能和结构特点
①自动完成送料、计量、充填制袋、打印日期、充气(排气)、成品输出的全部过程。
②计量精度高、效率高、不碎料。
- 三.适用范围
适合要求计量精度高及易碎的散状物体的包装,如:膨化食品、锅巴、果冻、糖果、开心果、苹果片、水饺、汤圆、朱古力、宠物食品、大米、大豆、小五金件、药材等。
- 四、称量选配
称量部分可选配以下电子秤:两头、四头线性称、十头电子组合秤、十四头电子组合秤。
包装机部分可选配根据包装袋尺寸选择相应型号的包装机,有HS-320、HS-398、HS-420、HS-520、HS-520T、HS-720。

- I、The unit included six parts
①HS-720 large vertical packing machine ②10 heads combination weigher ③Z type material conveyor Includes Vibration feeder ④Supporting platform ⑤Product conveyor
- II、Features
The machine complete the whole procedure of feeding, measuring, bagging, date printing, charging(exhausting), product out-putting automatically.High precision, high efficiency without crash the materials.
- III、Applications
It's suitable to use in packing the high accuracy and easy fragile material, such as: puffy food, crispy rice, jelly, candy, pistachio, apple slices, dumpling, chocolate, pet food, small hard wares, medicine etc.
- IV、Other modles
Client can choose different modles such as the machine of HS-398,HS-420,HS-520.HS-720 depend on bag sizes, the weight device can choose 10 heads weigher or 14heads weigher.

RL-720D/398D/420D/520TD/520D 粉剂称量全自动配套体系 Powder weighing fully automatic supporting system

- 一. 本套主机
必备: ① HS-720主机 ② 螺旋计量机
备选: ③ 螺旋送料机 ④ 成品输送机
- 二. 螺旋计量机主要性能和特点
本机能对易流动或流动性较差的粉类物料进行计量、充填、充氮等工作,通过伺服电机带动螺旋旋转对粉类物料进行计量充填。
该机采用旋转螺旋送料、独立送料系统、伺服电机控制系统具有动作灵敏、计量速度快、精度高、性能稳定等特点。
- 三. 配置范围
不同规格的螺旋机可与 HS-320、HS-398、HS-420、HS-520、HS-720全自动立式包装机配套组合,特别适合超细粉状物料的计量包装,集计量、制袋、包装、封口、打印、计数于一体。

- I、The system includes five parts
Necessary : ①HS-720 basic machine ②Auger filler machine
Fittings : ③Screw conveyer ④Finished products conveyer

- II、Features
The machine will automatically complete all packaging processes from feeding, measuring, filling, Printing ,finished bag, high precision and efficiency without crash the materia.

- III、Applications
The auger filler can combines with the machine of HS-398, HS-420, HS-520, HS-720, HS-520TE specially suitable for packingthe powder and verylittle pellets. it integrates metering , bag making, packaging, sealing, printing, and counting into one



项目 Item	小型计量机Small type auger filler	大型计量机Large type auger filler
计量范围/Packing weight	10-300g	10-5000g
计量速度/Packing speed	10-60 bags/min	10-40 bags/min
计量精度/Packing precision	±0.3-1.5%	±0.3-1.5%
总功率/voltage	380V/1KW	380V/2.5KW
外型尺寸/Dimension	510*585*930mm	600*1250*2000mm
总机重量/ weight	100kg	200kg

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适用范围 SCOPE OF APPLICATION

适用于食品, 医药, 化工等行业的粉末状产品自动包装, 如: 药品、奶粉、豆粉、保健食品、调料、面膜粉、动物药等。

Suitable for packing powder such as: powder, flour, talc powder, facial powder, slimming tea, veterinary powder etc.

包装速度/Packaging speed	50-90 bags/min
制袋尺寸/Bag-making	L80-160mm W 60-150mm
计量方式/Filling type	Screw Auger filler
封口形式/Sealing type	Pillow type back sealing or 3 sides or 4 sides
总功率/Total power	2KW
机器重量/Machine weight	350kg
外形尺寸/Machine Dimension	950x850x1800mm



RL-60 粉剂自动包装机 Powder automatic packaging machine

适用范围 SCOPE OF APPLICATION

适用于食品、化工产品中液体物料的自动包装, 如: 洗发水、沐浴露、面霜、调味油、果酱、调味酱等。

Suitable for automatic packaging of liquid and viscous fluid state. Such as: fruit jam ,Shampoo ,shower gel ,skin lotion, toothpaste , cosmetic cream, mayonnaise, edible oil, soy sauce, vinegar ,ketchup , spaghetti sauce etc .

包装速度/Packaging speed	30-60 bags/min
制袋尺寸/Bag-mackingsize	L150-160mm W70-130mm
计量方式/Filling type	活塞泵 Pump
计量范围 Matering range	50-400ml
封口形式/Sealing type	Pillow type back sealing or 3 sides or 4 sides
总功率/Total power	1.8KW
机器重量/Machine weight	350kg
外形尺寸/Machine Dimension	1200x800x2000mm



RL-70 液体自动包装机 Liquid automatic packaging machine



适用范围 SCOPE OF APPLICATION

适用于食品、医药、化工产品中的松散、无粘性、细小颗粒状物料的自动包装, 如: 汤料、冲剂、干燥剂、味精、白糖、麦片等。

Suitable for automatic packaging of sugar, seeds, condiments ,cereal, Oatmeal, peanuts, candies, desiccant detergent powder and so on.

包装速度/Packaging speed	50-90 bags/min
制袋尺寸/Bagssizes	L80-160mm W60-140mm
计量方式/Filling type	容积式 CUP
封口形式/Sealing type	Pillow type back sealing or 3 sides or 4 sides
总功率/Total power	2KW
机器重量/Machine weight	350kg
外形尺寸/Machine Dimension	900x800x1800mm



RL-80 颗粒自动包装机 Particle automatic packaging machine



主要性能和结构特点 FEATURES

1. 先进的双变频设计、袋长控制快捷方便，一步到位，省时省膜。
 2. 整机设计合理、性能稳定、PLC全电脑控制、操作简单。故障自行诊断功能，故障显示一目了然。
 3. 高精度光电跟踪系统，数字化输入封切位置准确。定位停机功能，不粘刀、不浪费卷膜。
1. Advanced dual frequency conversion design, fast and convenient bag length control, one-step delivery, time-saving and film saving.
2. The overall design is reasonable, the performance is stable, the PLC is fully computer-controlled, and the operation is simple. Fault self diagnosis function, fault display is clear at a glance.
3. High precision photoelectric tracking system with accurate digital input for sealing and cutting positions. Positioning shutdown function, non stick knife, and no waste of film roll.

包装范围 PACKAGING SCOPE

适合于饼干、速食面、面包、蛋卷、方便面、月饼、药品五金零件袋类及纸盒/托盘等各种固型产品的枕型包装。

It is suitable for pillow packaging of various solid products such as biscuits, instant noodles, bread, Chicken rolls, instant noodles, moon cakes, medicine hardware parts bags and cartons/trays.

项 目 Item	RL-250	RL-250A	RL-350	RL-350A
薄膜宽度/Film width	60-250mm		60-350mm	
制袋长度/Bag-making length	65-190或120-280mm	90-220mm 或 140-330mm	65-190或120-280mm	90-220或140-330mm
制袋宽度/Bag-making width	30-110mm		50-160mm	
产品高度/Production height	Max.40mm	Max.60mm	Max.40mm	Max.60mm
包装材料/Packing material	OPP/PE/PVC, OPP/CPP, KOP/CPR, ALU-FOIL		OPP/PE/PVC, OPP/CPP, KOP/CPR, ALU-FOIL	
包装膜厚度/Thickness of film	0.03-0.07mm		0.03-0.07mm	
包装速度/Packaging speed	40-230bags/min		40-230bags/min	
电源规格/Power specification	3.4KW /220V, 50/60Hz		3.4KW /220V, 50/60Hz	
外型尺寸/Machine Dimension	(L)3770 x (W)640 x (H) 1350mm		(L)4020 x (W)770 x (H) 1450mm	
总机重量/Gross weight	500kg		600kg	
可选配置 Optional device	打码机Printer, 冲气装置Air-filling device, 落饼器Feeder, 理料机Tidier, 喷酒精装置alcohol spray device		打码机Printer, 冲气装置Air-filling device, 落饼器Feeder, 理料机Tidier, 喷酒精装置alcohol spray device	



RL-450H/600H

回转式枕包机

Rotary pillow packaging machine

主要性能和结构特点 FEATURES

1. 先进的双变频设计、袋长控制快捷方便，一步到位，省时省膜。
2. 整机设计合理、性能稳定、PLC全电脑控制、操作简单。故障自行诊断功能，故障显示一目了然。
3. 高精度光电跟踪系统，数字化输入封切位置准确。定位停机功能，不粘刀、不浪费卷膜。

1. Advanced dual frequency conversion design, fast and convenient bag length control, one-step delivery, time-saving and film saving.

2. The overall design is reasonable, the performance is stable, the PLC is fully computer-controlled, and the operation is simple. Fault self diagnosis function, fault display is clear at a glance.

3. High precision photoelectric tracking system with accurate digital input for sealing and cutting positions. Positioning shutdown function, non stick knife, and no waste of film roll.

包装范围 PACKAGING SCOPE

适合于饼干、米通、雪饼、面包、速食面、米粉、日用品、卫生巾、工业零件、纸盒/托盘等各类有规则物体带插角的大包装。

It is suitable for large packaging of regular objects with corners, such as biscuits, rice noodles, snow cakes, bread, instant noodles, Rice noodles, daily necessities, sanitary napkins, industrial parts, cartons/trays, etc.



项 目 Item	RL-450H	RL-600H
薄膜宽度/Film width	Max.450mm	Max.600mm
制袋长度/Bag-making length	120-600mm	120-600mm
制袋宽度/Bag-making width	50-180mm	50-210mm
产品高度/Production height	10-80mm	10-80mm
包装速度/Packaging speed	20-80bags/min	
电源规格/Power specification	4.2KW /220V, 50/60Hz	4.6KW /220V, 50/60Hz
外型尺寸/Machine Dimension	(L)4380 x (W)870 x (H) 1500mm	(L)4380 x (W)970 x (H) 1500mm
总机重量/Gross weight	800kg	900kg
备注/Remarks	往复封切系统, 有插角装置/Gusset bag device	

主要性能和结构特点 FEATURES

1. 先进的双变频设计、袋长控制快捷方便，一步到位，省时省膜。
2. 整机设计合理、性能稳定、PLC全电脑控制、操作简单。故障自行诊断功能，故障显示一目了然。
3. 高精度光电跟踪系统，数字化输入封切位置准确。定位停机功能，不粘刀、不浪费卷膜。

1. Advanced dual frequency conversion design, fast and convenient bag length control, one-step delivery, time-saving and film saving.

2. The overall design is reasonable, the performance is stable, the PLC is fully computer-controlled, and the operation is simple. Fault self diagnosis function, fault display is clear at a glance.

3. High precision photoelectric tracking system with accurate digital input for sealing and cutting positions. Positioning shutdown function, non stick knife, and no waste of film roll.

包装范围 PACKAGING SCOPE

适合于饼干、速食面、面包、蛋卷、方便面、月饼、药品五金零件袋类及纸盒/托盘等各种固型产品的枕型包装。

It is suitable for pillow packaging of various solid products such as biscuits, instant noodles, bread, Chicken rolls, instant noodles, moon cakes, medicine hardware parts bags and cartons/trays.



项 目 Item	RL-350X	RL-350XA
薄膜宽度/Film width	Max.350mm	
制袋长度/Bag-making length	65-190或120-280mm	90-220或150-330mm
制袋宽度/Bag-making width	30-160mm	
产品高度/Production height	Max.40mm	Max.60mm
包装材料/Packing material	OPP/PE/PVC, OPP/CPP, KOP/CPR, ALU-FOIL	
包装膜厚度/Thickness of film	0.03-0.07mm	
包装速度/Packaging speed	40-230bags/min	
电源规格/Power specification	3.4KW /220V, 50/60Hz	
外型尺寸/Machine Dimension	(L)4020 x (W)770 x (H) 1450mm	
总机重量/Gross weight	600kg	
可选配置 Optional device	打码机Printer, 冲气装置Air-filling device, 落饼器Feeder, 理料机Tidier, 喷酒精装置alcohol spray device	

RL-450W/600W

往复式枕包机

Reciprocating pillow packing machine

主要性能和结构特点 FEATURES

1. 先进的双变频设计、袋长控制快捷方便，一步到位，省时省膜。
2. 整机设计合理、性能稳定、PLC全电脑控制、操作简单。故障自行诊断功能，故障显示一目了然。
3. 高精度光电跟踪系统，数字化输入封切位置准确。定位停机功能，不粘刀、不浪费卷膜。

1. Advanced dual frequency conversion design, fast and convenient bag length control, one-step delivery, time-saving and film saving.

2. The overall design is reasonable, the performance is stable, the PLC is fully computer-controlled, and the operation is simple. Fault self diagnosis function, fault display is clear at a glance.

3. High precision photoelectric tracking system with accurate digital input for sealing and cutting positions. Positioning shutdown function, non stick knife, and no waste of film roll.

包装范围 PACKAGING SCOPE

适合于饼干、米通、雪饼、面包、速食面、米粉、日用品、卫生巾、工业零件、纸盒/托盘等各类有规则物体带插角的大包装。

It is suitable for large packaging of regular objects with corners, such as biscuits, rice noodles, snow cakes, bread, instant noodles, Rice noodles, daily necessities, sanitary napkins, industrial parts, cartons/trays, etc.



项 目 Item	RL-450W	RL-600W
薄膜宽度/Film width	Max.450mm	Max.600mm
制袋长度/Bag-making length	120-450mm	120-450mm
制袋宽度/Bag-making width	50-160mm	50-200mm
产品高度/Production height	10-100mm	10-100mm
包装速度/Packaging speed	20-80bags/min	
电源规格/Power specification	4.2KW /220V, 50/60Hz	4.6KW /220V, 50/60Hz
外型尺寸/Machine Dimension	(L)4380 x (W)870 x (H) 1500mm	(L)4380 x (W)970 x (H) 1500mm
总机重量/Gross weight	800kg	900kg
备注/Remarks	往复封切系统, 有插角装置/Gusset bag device	

Packaging machine measurement system and lifting system equipment

包装机计量系统和提升系统设备

ZHEJIANG RUNLI INTELLIGENT TECHNOLOGY CO., LTD



生鲜秤
Fresh scale



多头螺杆组合秤
Multi head screw combination scale



多头组合秤
Multi head combined scale



线性秤
Linear scale



鸭脖下料器
Duck neck feeder



收缩杯下料器
Shrinking cup feeder



螺旋酱菜下料器
Spiral Pickled vegetables feeder



卤蛋自动下料器
Soy egg automatic feeder



粉末螺杆计量机
Powder screw metering machine



双活塞计量机
Double piston measuring machine



火锅底料灌装机
Hot pot bottom filling machine



液酱体灌装机
Liquid sauce filling machine



量杯式定量器
Measuring cup quantifier



重量选别秤
Weight sorting scale



X光机
X-ray machine



金属检测
Metal detection

以信润志·以德立业
PROVIDE PROFESSIONAL
OVERALL PACKAGING SOLUTIONS



单斗垂直螺旋提升机
Single bucket vertical spiral elevator



单斗横螺旋提升机
Single bucket horizontal spiral elevator



单斗提升机
Single bucket elevator



Z型提升机
Z-type elevator



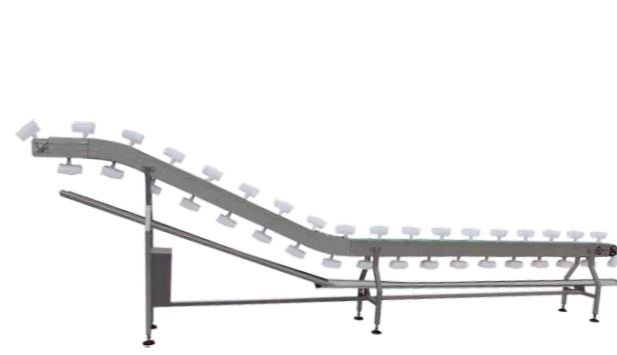
碗式提升机
Bowl elevator



大倾角提升机
Large angle hoist



粉末螺杆上料机
Powder screw feeding machine



Strip elevator



真空上料
Vacuum feeding



食品级吸尘器
Food grade vacuum cleaner



投包机
For charter flights



数粒机
Granulator



工作平台
Working platform

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